

### PASSINGEN

#### Maatverschillen van de nominale middellijn in microns μ

NOMINALE MIDDELLIJN IN mm		Zeer nauwkeurig werk							Nauwkeurig werk							Gewoon werk							Ruw werk												
		Gat	As						Gat	As						Gat	As						Gat	As											
			zuiver lozend	gewone passie	schuif passie	klein passie	druk passie	1 pers. passie		nume. passie	num. lozend	lopende passie	zuiver lozend	gewone passie	schuif passie		klein passie	druk passie	1 pers. passie	pers. passie	nume. passie	num. lozend		lopende passie	zuiver lozend	gewone passie	schuif passie	klein passie	druk passie	1 pers. passie	nume. passie	nume. lozend	gewone passie		
H 6	G 5	H 5	J 5	K 5	M 5	N 5	H 7	D 9	E 8	F 7	G 6	H 6	J 6	K 6	M 6	N 6	P 6	H 8	D 10	E 9	F 8	H 8	H 7	J 7	K 7	M 7	N 7	H 11	A 11	B 11	C 11	D 11	H 11		
> 1 - 3	goedkeur	0	-2	0	+2	+4	+6	+8	0	-20	-14	-6	-2	0	+4	+6	+8	+10	+12	0	-20	-14	-6	0	0	+6	+10	+12	+14	0	-270	-140	-60	-20	0
	afkeur	+6	-6	-4	-2	0	+2	+4	+10	-45	-26	-16	-8	-6	-2	0	+2	+4	+6	+14	0	-60	-39	-20	-14	-10	-4	0	+2	+4	+60	-330	-200	-120	-80
> 3 - 6	goedkeur	0	-4	0	+4	+5	+9	+13	0	-30	-20	-10	-4	0	+6	+9	+12	+15	+20	0	-30	-20	-10	0	0	+8	+13	+18	+20	0	-270	-140	-70	-30	0
	afkeur	+8	-9	-5	-1	+1	+4	+8	+12	-60	-38	-22	-12	-6	-2	+1	+4	+8	+12	+18	0	-78	-50	-28	-18	-12	-4	+1	+4	+8	+75	-345	-215	-145	-105
> 6 - 10	goedkeur	0	-5	0	+4	+7	+12	+16	0	-40	-25	-13	-5	0	+7	+10	+15	+19	+24	0	-40	-25	-13	0	0	+10	+16	+21	+25	0	-280	-150	-80	-40	0
	afkeur	+9	-11	-6	-2	+1	+6	+10	+15	-78	-47	-28	-14	-9	-2	+1	+6	+10	+15	+22	0	-98	-61	-35	-22	-15	-5	+1	+6	+10	+90	-370	-240	-170	-130
> 10 - 18	goedkeur	0	-6	0	+5	+9	+15	+20	0	-50	-32	-16	-6	0	+8	+12	+18	+23	+29	0	-50	-32	-16	0	0	+12	+19	+26	+30	0	-290	-150	-95	-50	0
	afkeur	+11	-14	-8	-3	+1	+7	+12	+18	-93	-59	-34	-17	-11	-3	+1	+7	+12	+18	+27	0	-120	-75	-43	-27	-18	-6	+1	+7	+12	+110	-400	-260	-205	-160
> 18 - 30	goedkeur	0	-7	0	+5	+11	+17	+24	0	-65	-40	-20	-7	0	+9	+15	+21	+28	+35	0	-65	-40	-20	0	0	+13	+23	+29	+36	0	-300	-160	-110	-65	0
	afkeur	+13	-16	-9	-4	+2	+8	+15	+21	-117	-73	-41	-20	-13	-4	+2	+8	+15	+22	+33	0	-149	-92	-53	-33	-21	-8	+2	+8	+15	+130	-430	-290	-240	-195
> 30 - 50	goedkeur	0	-9	0	+8	+13	+20	+28	0	-80	-50	-25	-9	0	+11	+18	+25	+33	+42	0	-80	-50	-25	0	0	+15	+27	+34	+42	0	-310	-170	-120	-80	0
	afkeur	+18	-20	-11	-5	+2	+9	+17	+25	-142	-89	-50	-25	-16	-5	+2	+9	+17	+26	+39	0	-180	-112	-64	-39	-25	-10	+2	+9	+17	+180	-480	-340	-290	-240
> 50 - 80	goedkeur	0	-10	0	+8	+15	+24	+33	0	-100	-60	-30	-10	0	+12	+21	+30	+39	+51	0	-100	-60	-30	0	0	+18	+32	+41	+50	0	-340	-190	-140	-100	0
	afkeur	+19	-23	-13	-7	+2	+11	+20	+30	-174	-105	-60	-29	-19	-7	+2	+11	+20	+32	+46	0	-220	-134	-76	-46	-30	-12	+2	+11	+20	+190	-550	-390	-340	-290
> 80 - 120	goedkeur	0	-12	0	+8	+18	+28	+38	0	-120	-72	-36	-12	0	+13	+25	+35	+45	+59	0	-120	-72	-36	0	0	+20	+38	+48	+58	0	-380	-220	-170	-120	0
	afkeur	+22	-27	-15	-9	+3	+13	+23	+35	-207	-128	-71	-34	-22	-9	+3	+13	+23	+37	+54	0	-260	-159	-90	-54	-35	-15	+3	+13	+23	+220	-630	-460	-400	-340
> 120 - 180	goedkeur	0	-14	0	+7	+21	+33	+45	0	-145	-85	-43	-14	0	+14	+28	+40	+52	+68	0	-145	-85	-43	0	0	+22	+43	+55	+67	0	-480	-280	-200	-145	0
	afkeur	+25	-32	-18	-11	+3	+15	+27	+40	-245	-148	-83	-39	-25	-11	+3	+15	+27	+43	+63	0	-305	-185	-106	-63	-40	-18	+3	+15	+27	+250	-830	-580	-480	-395
> 180 - 250	goedkeur	0	-15	0	+7	+24	+37	+51	0	-170	-100	-50	-15	0	+16	+33	+46	+60	+79	0	-170	-100	-50	0	0	+25	+50	+63	+77	0	-660	-340	-240	-170	0
	afkeur	+29	-35	-20	-13	+4	+17	+31	+48	-285	-172	-96	-44	-29	-13	+4	+17	+31	+50	+72	0	-355	-215	-122	-72	-48	-21	+4	+17	+31	+290	-1110	-710	-570	-460
> 250 - 315	goedkeur	0	-17	0	+7	+27	+43	+57	0	-190	-110	-56	-17	0	+16	+36	+52	+68	+88	0	-190	-110	-56	0	0	+26	+56	+72	+86	0	-920	-380	-300	-190	0
	afkeur	+32	-40	-23	-16	+4	+20	+34	+52	-320	-191	-108	-49	-32	-16	+4	+20	+34	+56	+81	0	-400	-240	-137	-81	-52	-26	+4	+20	+34	+320	-1370	-860	-550	-510
> 315 - 400	goedkeur	0	-18	0	+7	+29	+46	+62	0	-210	-125	-62	-18	0	+18	+40	+57	+73	+98	0	-210	-125	-62	0	0	+29	+61	+78	+94	0	-1200	-600	-360	-210	0
	afkeur	+38	-43	-25	-18	+4	+21	+37	+57	-350	-214	-119	-54	-36	-18	+4	+21	+37	+62	+89	0	-440	-265	-151	-89	-57	-28	+4	+21	+37	+380	-1710	-1040	-760	-570
> 400 - 500	goedkeur	0	-20	0	+7	+32	+50	+67	0	-230	-135	-68	-20	0	+20	+45	+63	+80	+108	0	-230	-135	-68	0	0	+31	+68	+88	+103	0	-1600	-760	-440	-230	0
	afkeur	+40	-47	-27	-20	+5	+23	+40	+63	-385	-232	-131	-60	-40	-20	+4	+23	+40	+68	+97	0	-480	-290	-165	-97	-63	-32	+5	+23	+40	+400	-2050	-1240	-880	-630

#### Maatverschillen van de nominale middellijn in microns μ

NOMINALE MIDDELLIJN IN mm		Zeer nauwkeurig werk						Nauwkeurig werk							Gewoon werk					Gewoon werk				Ruw werk											
		As	Gat						As	Gat							As	Gat				As	Gat												
			zuiver lozend	gewone passie	schuif passie	klein passie	druk passie	1 pers. passie		nume. passie	num. lozend	lopende passie	zuiver lozend	gewone passie	schuif passie	klein passie		druk passie	1 pers. passie	pers. passie	nume. passie		num. lozend	lopende passie	As	nume. passie	num. lozend	lopende passie	As	nume. passie	nume. lozend	lopende passie	As	nume. passie	nume. lozend
H 5	G 6	H 6	J 6	K 6	M 6	N 6	H 6	D 9	E 8	F 7	G 7	H 7	J 7	K 7	M 7	N 7	P 7	H 7	H 8	J 8	K 8	M 8	N 8	H 8	D 10	E 9	F 8	H 11	A 11	B 11	C 11	D 11	H 11		
> 1 - 3	afkeur	-4	+8	+6	+2	0	-2	-4	-6	+45	+28	+16	+12	+10	+4	0	-2	-4	-6	-10	+14	+6	0	-2	-4	-14	+60	+39	+20	-60	+330	+200	+120	+80	+60
	goedkeur	0	+2	0	-4	-6	-8	-10	0	+20	+14	+6	+2	0	-6	-10	-12	-14	-16	0	0	-6	-14	-16	-18	0	+20	+14	+6	0	+270	+140	+60	+20	0
> 3 - 6	afkeur	-5	+12	+8	+5	+2	-1	-5	-8	+60	+38	+22	+16	+12	+6	+3	0	-4	-8	-12	+18	+10	+5	+2	-2	-18	+78	+50	+28	-75	+345	+215	+145	+105	+75
	goedkeur	0	+4	0	-3	-6	-9	-13	0	+30	+20	+10	+4	0	-6	-9	-12	-16	-20	0	0	-8	-13	-16	-20	0	+30	+20	+10	0	+270	+140	+70	+30	0
> 6 - 10	afkeur	-6	+14	+9	+5	+2	-3	-7	-9	+78	+47	+28	+20	+15	+8	+5	0	-4	-9	-15	+22	+12	+6	+1	-3	-22	+98	+61	+35	-90	+370	+240	+170	+130	+90
	goedkeur	0	+5	0	-4	-7	-12	-16	0	+40	+25	+13	+5	0	-7	-10	-15	-19	-24	0	0	+10	+16	+21	+25	0	+40	+25	+13	0	+280	+150	+80	+40	0
> 10 - 18	afkeur	-8	+17	+11	+8	+2	-4	-9	-11	+93	+59	+34	+24	+18	+10	+6	0	-5	-11	-18	+27	+15	+8	+2	-3	-27	+120	+75	+43	-110	+400	+260	+205	+160	+110
	goedkeur	0	+8	0	-5	-9	-15	-20	0	+50	+32	+16	+6	0	-8	-12	-18	-23	-29	0	0	+12	+18	+25	+30	0	+50	+32	+16	0	+290	+150	+95	+50	0
> 18 - 30	afkeur	-9	+20	+13	+8	+2	-4	-11	-13	+117	+73	+41	+28	+21	+12	+6	0	-7	-14	-21	+33	+20	+10	+4	-3	-33	+149	+92	+53	-130	+430	+290	+240	+195	+130
	goedkeur	0	+7	0	-5	-11	-17	-24	0	+65	+40	+20	+7	0	-9	-15	-21	-28	-35	0	0	+13	+23	+29	+36	0	+65	+40</							